

## CLAMPING DEVICE AND DEVICE FOR TRANSFERRING LOLLIOPS

The invention relates to a device for transferring lollipops from a supply conveyor to a discharge conveyor.

Lollipops are manufactured in a number of consecutive treatments. After forming the lollipop head around a stick, the lollipops can be passed through a cooling station, held by stick clamps that are attached to a driven conveyor line, such as a chain, or a conveyor, such as for instance an overhead conveyor. Subsequently the lollipops may be subjected to a further treatment, such as applying a coating, and/or be packaged, for instance in wraps, in a packaging station. The lollipops will then be conveyed by another conveyor that is also provided with stick clamps. By means of a transerrer the lollipops have to be transferred from the one conveyor to the next conveyor.

It is an object of the invention to provide a device of the type mentioned in the preamble, with which during transferring the orientation of the lollipops can also be easily and reliably changed.

From one aspect the invention provides a device for transferring lollipops provided with a stick, comprising a transerrer, a first conveyor for supply of the lollipops to the transerrer and a second conveyor for discharge of the lollipops from the transerrer, wherein the first conveyor and the second conveyor comprise series of lollipop holders provided with first and second lollipop clamps, respectively, disposed on a first and a second conveyor line, respectively, such as a chain, to keep the lollipops, in particular the sticks, in a first orientation and a second orientation, respectively, wherein the first

and second orientations are at an angle to each other, and wherein the transferrer is provided with third lollipop clamps and a holder for them, wherein the holder is disposed for moving the third lollipop clamps from a position for taking over the lollipops supplied by the first conveyor in the first orientation to a position for discharge of the lollipops in the second orientation to the second conveyor.

The first, second and/or third lollipop clamps can be designed for clamping the sticks of the lollipops.

10

From a further aspect the invention to that end provides a device for transferring lollipops provided with a stick, comprising a transferrer, a first conveyor for supply of the lollipops to the transferrer and a second conveyor for discharge of the lollipops from the transferrer, wherein the first conveyor and the second conveyor comprise series of lollipop holders provided with first and second stick clamps, respectively, disposed on a first and a second conveyor line, respectively, such as a chain, to keep the sticks in a first orientation and a second orientation, respectively, wherein the first and second orientations are at an angle to each other, and wherein the transferrer is provided with third stick clamps and with a holder for them, wherein the holder is disposed for moving the third stick clamps from a position for taking over the sticks supplied by the first conveyor in the first orientation to a position for discharge of the sticks in the second orientation to the second conveyor.

25

With the device according to the invention the lollipops can reliably be transferred from the first conveyor to the second conveyor, while changing the orientation of the sticks.

30 Preferably the first and second orientation are approximately transverse to each other, preferably perpendicular to each other. Particularly in this way the orientation of the sticks can be changed to an orientation in a plane

perpendicular thereto. Thus the sticks may for instance be transferred from a horizontal or vertical orientation in the first conveyor to a vertical or horizontal orientation in the second conveyor, wherein the lollipops will always have the correct orientation for that conveyor or the accompanying treatment, for instance for supply of lollipops or placement of lollipops in a packaging machine, such as a horizontal or a vertical form-fill-seal machine or a pouch-packaging machine.

It is also possible that either the first or the second stick clamps hold the lollipops in the vertical orientation with their heads hanging down, as a result of which for instance dipping the lollipop heads in a bath of liquid (such as chocolate) is possible, for coating the lollipop head.

Preferably the first conveyor is provided with first driving means for driving the first conveyor line for moving the first lollipop or stick clamps at a first speed, wherein the second conveyor is provided with second driving means for driving the second conveyor line for moving the second lollipop or stick clamps at a second speed, wherein the transerrer is provided with third driving means for driving the holder for moving the third lollipop or stick clamps at a third speed, wherein the third speed is higher than the first speed at the location where the lollipops are taken over by the transerrer.

Thus the removal of the lollipops or in particular sticks from the first lollipop or stick clamps is enhanced.

Preferably the second speed at the location where the lollipops or sticks are taken over from the transerrer is higher than the third speed, so that said removal is also enhanced.

In a further development of the device according to the invention, the holder is rotatable about a fixed centre line. In that case the holder takes up little space. The holder may in that case at rotation preferably describe a conical

surface with the third clamps, preferably having an inclined centre line, preferably a centre line at 45 degrees, wherein the orientation of the third lollipop or stick clamps continuously alternates between a horizontal and a vertical position during the circulation.

5

Preferably the third lollipop or stick clamps comprise first and second metal, particularly steel clamps, which is advantageous because of the relatively high frequency with which the clamps have to be active in comparison with the (often synthetic) stick clamps of the much longer first and second conveyors. The third clamps are thus better resistant against the possible resulting wear.

10 Preferably the first clamp is L-shaped, and is hinged to the holder at the location of its corner, and of which the first leg at the end forms a first clamping surface, wherein third clamps comprise biassing means for biassing the first clamping surface to a second clamping surface provided on the second clamp, wherein the second leg of the first clamp is provided with a first cam follower surface for engagement of a stationary positioned cam, preferably comprising a roller, for rotation of the first clamp with respect to the second clamp. Thus the length of the third clamps can be kept limited and a compact set-up is possible. Moreover the length of the second leg may also be available for engagement and operation by the cam, as a result of which that engagement is less sudden and therefore involves less production of noise.

25

Preferably the first cam follower surface is curved, preferably concave, as a result of which a fluent motion of the second leg and thus rotation of the first clamp is possible and the noise production is further limited.

30 The fluent motion is further enhanced when the second leg of the first clamp is furthermore provided with a convex top fluently following the first cam follower surface, with which top the ultimate open position of the first clamp

is defined.

The fluent motion is completed when a second cam follower surface, which preferably is curved, particularly concave, follows the convex top. The closing motion can then take place with a limited production of noise.

5

Preferably the chords of the arcs of the first and second cam follower surfaces enclose an obtuse angle.

10 In a simple construction the second clamp is stationary with respect to the first clamp.

It is a further object of the invention to provide a clamping device for sticks of lollipops which is wear-resistant and takes up little space. It is a further 15 object of the invention to provide such a clamping device that is able to operate noiselessly.

From a further aspect the invention provides a clamping device for holding products provided with sticks, such as lollipops, comprising first and second metal, particularly steel clamps, wherein the first clamp is L-shaped, and is hinged to a mobile holder at the location of its corner, and of which the first leg at the end forms a first clamping surface, wherein the holder comprises biassing means for biassing the first clamping surface to a second clamping surface provided on the second clamp, wherein the second leg of the first 25 clamp is provided with a first cam follower surface for engagement of a with respect to the holder stationary positioned cam, preferably comprising a roller, for rotation of the first clamp with respect to the second clamp.

Such a clamping device cannot only be used in the holder of the aforementioned transfer device, but also in other structures where the available space 30 is limited and/or the clamps have to function relatively intensively.

For preferred embodiments the above-mentioned preferred embodiments of the third clamps are referred to in short.

A further object of the invention is to provide a device for conveying lollipops, with which the lollipops during continuing line conveyance are able to be subjected to a treatment.

From a further aspect the invention to that end provides a device for conveying lollipops provided with sticks, comprising a conveyor having a driven conveyor line, such as a chain, on which a series of stick holders are disposed in line one after the other, wherein the stick holders are oriented for holding the lollipops substantially vertical with their heads hanging down during continuous conveyance. With this device the lollipop heads may during continuous conveyance to a next machine for instance be passed through a bath in order to provide the head with a coating, for instance of chocolate.

The invention will be elucidated on the basis of an exemplary embodiment shown in the attached drawings, in which:

Figure 1 shows a schematic front view of an installation which includes an example of a transfer device according to the invention;

Figure 2 shows a top view of the installation of figure 1;

Figure 3 shows a schematic view of the transfer device in the installation of the figures 1 and 2;

Figures 4A and 4B show two consecutive stages in the transferring with the transfer device of figure 3; and

Figures 5A-C show two consecutive stages in a clamp of the transfer device

of figure 3 and a top view thereon, respectively.

In figures 1 and 2 a device 1 for producing lollipops is shown, which includes a press mould part 50, in which the lollipops are formed, and a cooling chamber 3 placed on top of it. On the right-hand side a packaging machine 2 is positioned for packaging the lollipops 10 produced with the device 1. The lollipops 10 are provided with a stick 11 and head 13.

10 In the press moulding chamber 50 and the cooling chamber 3 a chain 4 circulates in the direction A in a zig-zag manner between rollers 8, the chain having a downward track 9 above the transerrer 5 that is detachably attached in the device 1.

15 Between the transerrer 5 and the packaging device 2 a conveyor 6 extends, having a chain 12 provided with clamps 14 (see figure 3) circulating in direction B and C. The chain 12 is guided in guides 40, that can be coupled to the production device 1 and to the packaging device 2. At the location of the packaging device 2 the chain 12 circulates in the manner as shown in figure 2, above a sorting disc 7.

20 It is observed that the packaging device 2 may also be designed differently, for instance provided with an operation mechanism for the clamp 14, to release the lollipops 10 one by one above an entrance for the packaging device, for instance for packaging the lollipops in singled condition in one bag each.

25 The packaging device 2 may also be replaced by a device for further treatment of the lollipops 10, for instance for applying a coating by means of a bath.

30 The transerrer 5 is further shown in figure 3, as well in figures 4A and 4B. The transerrer 5 comprises a holder body 17 attached to the device 1. By

means of a gearbox 16 attached to holder 17, a chain pulley 15 is driven for rotation, and thus for driving the chain 12 in the directions B, C. The gearbox 16 is driven in a way not further shown by sprocket wheel 20 yet to be discussed. Stick clamps 14 are attached to chain 12 at regular intervals, and  
5 are brought into circulation with it. The chain circulates in a horizontal plane.

As can be seen in figure 1 the chain 4 circulates about sprocket wheel 20, while changing the vertical motion into a horizontal motion. In figure 3 it can be seen that on chain 4 stick clamps 14 have been attached that correspond  
10 with the stick clamps 14 of the conveyor 6. An operation roller 42 is disposed above the course of the chain 4 at that location, along which the operation arm yet to be discussed of the stick clamps 14 may run to be operated for opening the stick clamps 14. The chain 4 is guided by synthetic guide 41.  
15

With the driven chain 4 the sprocket wheel 20 is driven. The chain 4 is kept biassed with means that are not further discussed.

The sprocket wheel 20 is hydraulically and controllably adjustable as to  
20 height (arrows F) in order to rise or lower the course of the chain 4 (see dotted and drawn chain 4 in figure 3). The operation roller 42 as well is adjustable as to height in the direction F, optionally by means of securing pin 43. By placing the sprocket wheel 20 and the roller 42 high the lower end of the downward track 9 will come to lie high, and thus out of reach of the  
25 transfer parts of the transerrer 5. The drive coupling between the sprocket wheel 20 and the gearboxes 16 and 19 (see below) can then be interrupted as well. During the adjustment the chain 4 remains biassed.

Between the chain 3 circulating the vertical plane and the chain 12 circulating in the horizontal plane, a transfer wheel 18 has been placed as a permanent part of the transerrer 5, which transfer wheel is driven by sprocket wheel 20 in manner not further shown, via gearbox 19, and is thus  
30

rotated in the direction D about an axis of rotation of, in this example 45° to the vertical and horizontal. The transfer wheel 18 is mechanically coupled to the chain pulley 15 via gearboxes 19 and 16.

- 5 In this case the transfer wheel 18 is provided with four arms 21, on which stick clamps 22 are disposed, at 45° to the axis of rotation. As can be seen in figure 3 the stick clamps 22 as a result move from a vertical position to a horizontal position.
- 10 The stick clamps 22, shown in figures 5A-C comprise a permanent clamping part 25 and a movable clamp lever 23, that hinges about pin 27, that is attached to an arm 21 in question (figure 3). The clamp lever 23 comprises an operation arm 24a and a clamp arm 24b. In the situation shown in figure 5A, the clamp arm 24b clamps a lollipop stick 11, while cooperating with a recess 28 in fixed clamp part 25. The parts 23 and 25 may be made of metal.

- 20 The operation arm 24a has an operation surface that cooperates with operation rollers 30a, 30b that are fixedly attached to holder 17 (see figure 3). To that end the operation arm 24a has a concave run-in surface 26a, a convex transition 26b and a concave run-out surface 26c. The lever 23 is spring-biassed to the closed position.

- 25 Due to movement in the direction D of the stick clamp 22 with respect to the operation roller 30a (or 30b), the operation roller 30a fluently and evenly contacts the operation arm 24a in an increasingly pressing manner, as a result of which it tilts about pins 27 in the direction E, from the position shown in figure 5A to the position shown in figure 5B in which the clamping action has ended. The open position will be maximal when the transition 26b is situated above the roller 30a. After that the operation arm 24a will, in a controlled manner, rotate back to the orientation shown in figure 5A, due to the contact with the concave run-out surface 26c, without there being
- 30

question of a slapping noise or the like. It will be understood that the opening and closing motion in question will also take place at roller 30b, where the sticks are received in the clamps 22.

5      The transfer process of the clamps 14 to the clamps 22 in principle is the same as the transfer process of the clamps 22 to the clamps 14 of the chain 12. When transferring the clamps 14 of chain 3 to the clamps 22 of transfer wheel 18 it is ensured that the speed of movement at the location of the actual clamping location for the clamps 22 is larger than the speed of  
10     movement of the clamps 14. Considered in figure 3, the motion is perpendicular to the paper, away from the perceiver, wherein the clamping jaw 33, particularly the lever arm 31 (see figure 4A) forming a unity therewith, is rotated due to abutment against roller 42 so that it swings in holder 32 of clamp 14, is rotated to an open position, at a distance from the  
15     permanent clamping jaw 34. At that moment with a rotational motion (the circulation of wheel 18) the clamp opening of the clamp 22 has also arrived at that location, in order to abut the stick 11 in the same (horizontal) plane, wherein stick 11 comes to lie in recess 28. The clamp lever 23 is then already placed in the open position, by cooperation of the operation arm 24a  
20     with the operation roller 30b. At this moment, the clamps 14 and 22 extend in substantially parallel (vertical) planes. The clamp lever 23 is closed and the stick 11 is taken out of the open space between clamps 33 and 34.

25     The wheel 18 is rotated 90°, wherein the clamps 22 are rotated to a horizontal position, in a plane parallel to but situated slightly below the circumferential plane for the clamps 14 of chain 12. Due to the chosen layout of the gearbox 16 driven via wheel 20 and the diameter of the sprocket wheel 15 it is ensured that the speed of movement of the clamp opening of the clamps 14 at the point of taking over is larger than the speed in question  
30     of the clamps 22. Due to cooperation between the clamp lever 31 and the operation roller 37 the clamp 14 is opened for receiving the stick 11 held by clamp 22. In figure 4A the moment is shown in which the clamp lever 31 is

free again and the clamps 33 and 34 are closed. It can be seen that the operation arm 24a with surface 26a is in the process of running up on operation roller 30a, so that the clamp lever 23 is rotated and the clamp arm 24b is swung away from clamp part 25 in order to open the clamp 22. Thus,  
5 as shown in figure 4B, the clamp 14 is able to take the stick 11 out of the clamp 22 and convey it further in the direction B, to the location of further treatment, such as the packaging machine 2.

**Claims**

1. Device for transferring lollipops provided with a stick, comprising a transferrer, a first conveyor for supply of the lollipops to the transferrer and a second conveyor for discharge of the lollipops from the transferrer, wherein the first conveyor and the second conveyor comprise series of lollipop holders provided with first and second lollipop clamps, respectively, disposed on a first and a second conveyor line, respectively, such as a chain, to keep the lollipops, in particular the sticks, in a first orientation and a second orientation, respectively, wherein the first and second orientations are at an angle to each other, and wherein the transferrer is provided with third lollipop clamps and a holder for them, wherein the holder is disposed for moving the third lollipop clamps from a position for taking over the lollipops supplied by the first conveyor in the first orientation to a position for discharge of the lollipops in the second orientation to the second conveyor.  
5
- 10 2. Device according to claim 1, wherein the first, second and/or third lollipop clamps are designed for clamping the sticks of the lollipops.
- 15 3. Device for transferring lollipops provided with a stick, comprising a transferrer, a first conveyor for supply of the lollipops to the transferrer and a second conveyor for discharge of the lollipops from the transferrer, wherein the first conveyor and the second conveyor comprise series of lollipop holders provided with first and second stick clamps, respectively, disposed on a first and a second conveyor line, respectively, such as a chain, to keep the sticks in a first orientation and a second orientation, respectively,  
20 wherein the first and second orientations are at an angle to each other, and wherein the transferrer is provided with third stick clamps and a holder for  
25

them, wherein the holder is disposed for moving the third stick clamps from a position for taking over the sticks supplied by the first conveyor in the first orientation to a position for discharge of the sticks in the second orientation to the second conveyor.

5

4. Device according to claim 1, 2 or 3, wherein the first and second orientation are approximately transverse to each other, preferably perpendicular to each other.

10 5. Device according to claim any one of the claims 1-4 wherein the first orientation or second orientation is vertical.

6. Device according to claim 4, wherein the first or second lollipop or stick clamps hold the lollipops in the vertical orientation with their heads hanging down.

15

7. Device according to any one of the preceding claims, wherein the first conveyor is provided with first driving means for driving the first conveyor line for moving the first lollipop or stick clamps at a first speed, wherein the second conveyor is provided with second driving means for driving the second conveyor line for moving the second lollipop or stick clamps at a second speed, wherein the transerrer is provided with third driving means for driving the holder for moving the third lollipop or stick clamps at a third speed, wherein the third speed is higher than the first speed at the location where the lollipops are taken over by the transerrer.

25

8. Device according to claim 7, wherein the second speed at the location where the lollipops or sticks are taken over from the transerrer is higher than the third speed.

30

9. Device according to any one of the preceding claims, wherein the holder is rotatable about a fixed centre line.

10. Device according to claim 9, wherein at rotation the holder describes a conical surface with the third stick clamps, preferably having an inclined centre line, preferably a centre line at 45 degrees, wherein the orientation of the third lollipop or stick clamps continuously alternates between a horizontal and a vertical position during the circulation.
11. Device according to any one of the preceding claims, wherein the third clamps comprise first and second metal, particularly steel clamps.

10

12. Device according to claim 11, wherein the first clamp is L-shaped, and is hinged to the holder at the location of its corner, and of which the first leg at the end forms a first clamping surface, wherein third clamps comprise biassing means for biassing the first clamping surface to a second clamping surface provided on the second clamp, wherein the second leg of the first clamp is provided with a first cam follower surface for engagement of a stationary positioned cam, preferably comprising a roller, for rotation of the first clamp with respect to the second clamp.

15

13. Device according to claim 12, wherein the first cam follower surface is curved, preferably concave.

20

14. Device according to claim 12 or 13, wherein the second leg of the first clamp is furthermore provided with a convex top fluently following the first cam follower surface, with which top the ultimate open position of the first clamp is defined.

25

15. Device according to claim 14, wherein a second cam follower surface, which preferably is curved, particularly concave, follows the convex top.

30

16. Device according to claim 15, wherein the chords of the arcs of the first and second cam follower surfaces enclose an obtuse angle.

17. Device according to claims 12-16, wherein the second clamp is stationary with respect to the first clamp.

5    18. Clamping device for holding products provided with sticks, such as lollipops, comprising first and second metal, particularly steel clamps, wherein the first clamp is L-shaped, and is hinged to a mobile holder at the location of its corner, and of which the first leg at the end forms a first clamping surface, wherein the holder comprises biasing means for biasing the first clamping surface to a second clamping surface provided on the second clamp, wherein the second leg of the first clamp is provided with a first cam follower surface for engagement of a with respect to the holder stationary positioned cam, preferably comprising a roller, for rotation of the first clamp with respect to the second clamp.

10

15

19. Device according to claim 18, wherein the first cam follower surface is curved, preferably concave.

20. Device according to claim 18 or 19, wherein the second leg of the first clamp is provided with a convex top fluently following the first cam follower surface, with which top the ultimate open position of the first clamp is defined.

25

21. Device according to claim 20, wherein a second cam follower surface, which preferably is curved, particularly concave, follows the convex top.

22. Device according to claim 21, wherein the chords of the arcs of the first and second cam follower surfaces enclose an obtuse angle.

30    23. Device according to any one of the claims 18-22, wherein the second clamp with respect to the first clamp is stationary attached to the holder.

24. Device according to any one of the claims 18-22, adapted for clamping a stick of a lollipop.
- 5      25. Device for conveying lollipops provided with sticks, comprising a conveyor having a driven conveyor line, such as a chain, on which a series of stick holders are disposed in line one after the other, wherein the stick holders are oriented for holding the lollipops substantially vertical with their heads hanging down during continuous conveyance.
- 10     26. Device provided with one or more of the characterizing measures described in the attached description and/or shown in the attached drawings.

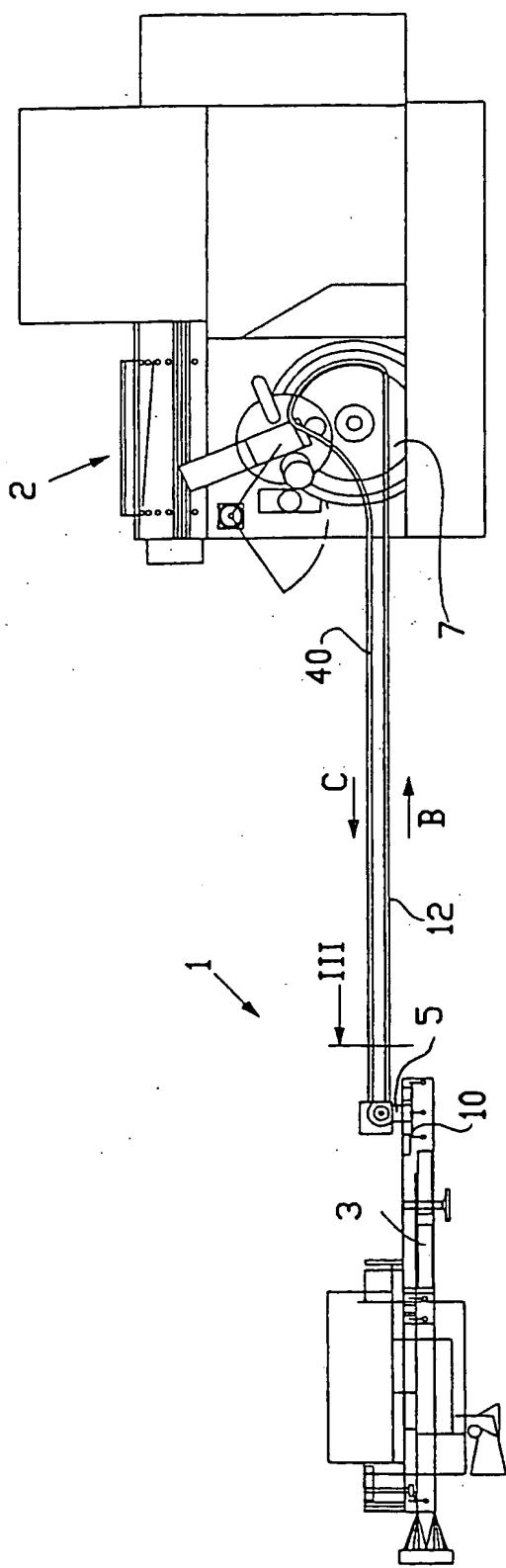


FIG. 2

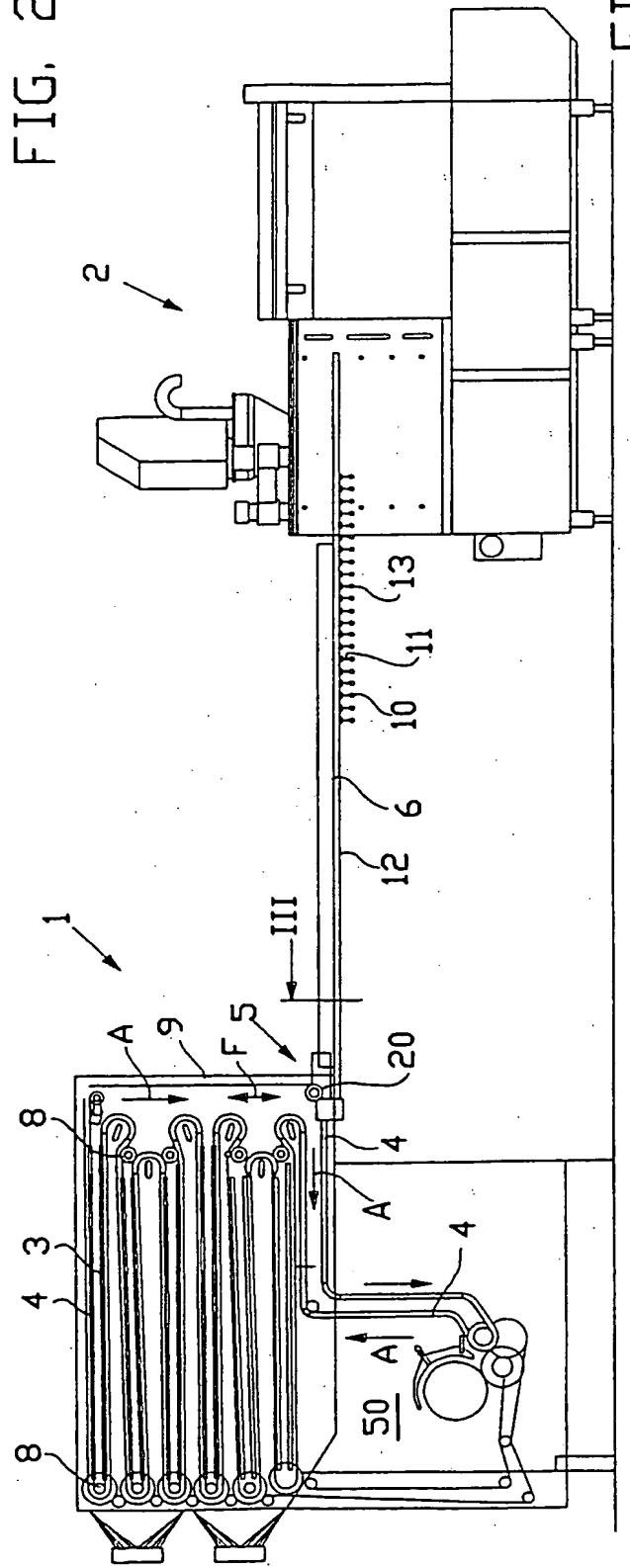


FIG. 1

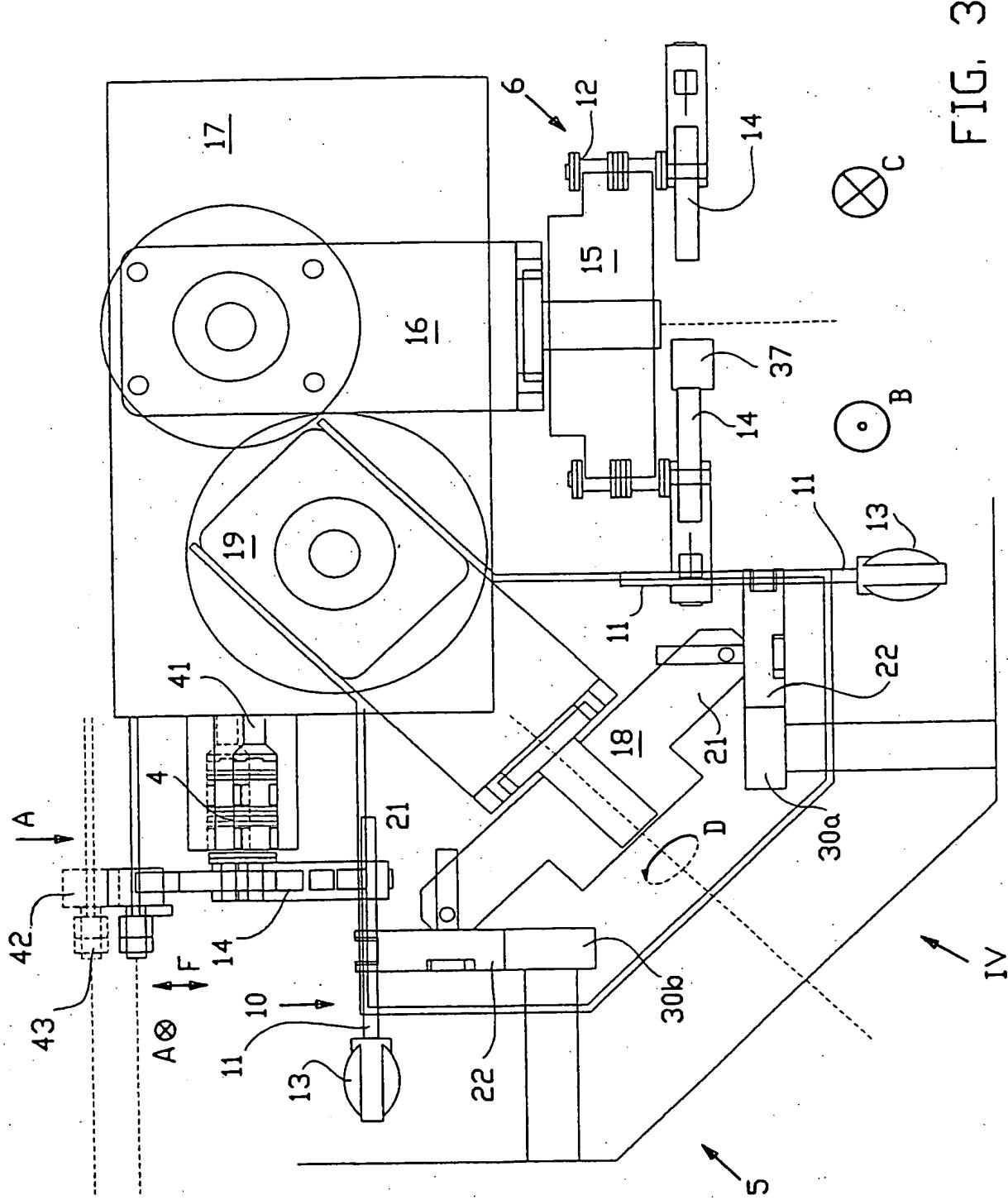


FIG. 3

3/4

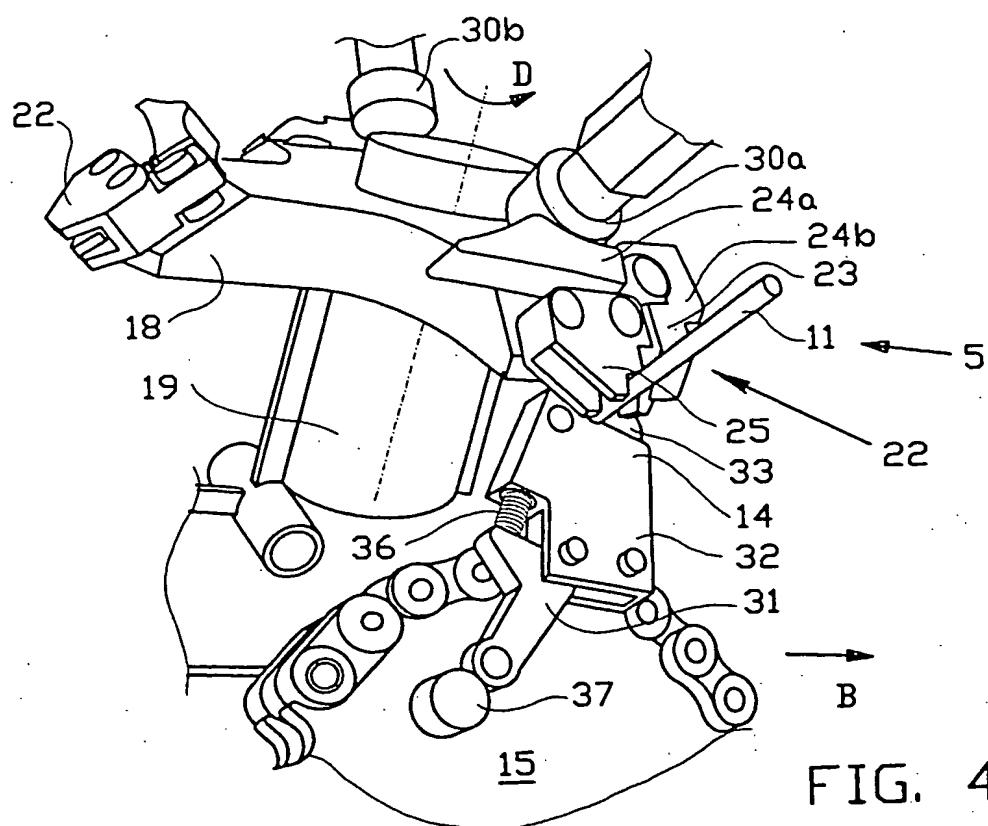


FIG. 4A

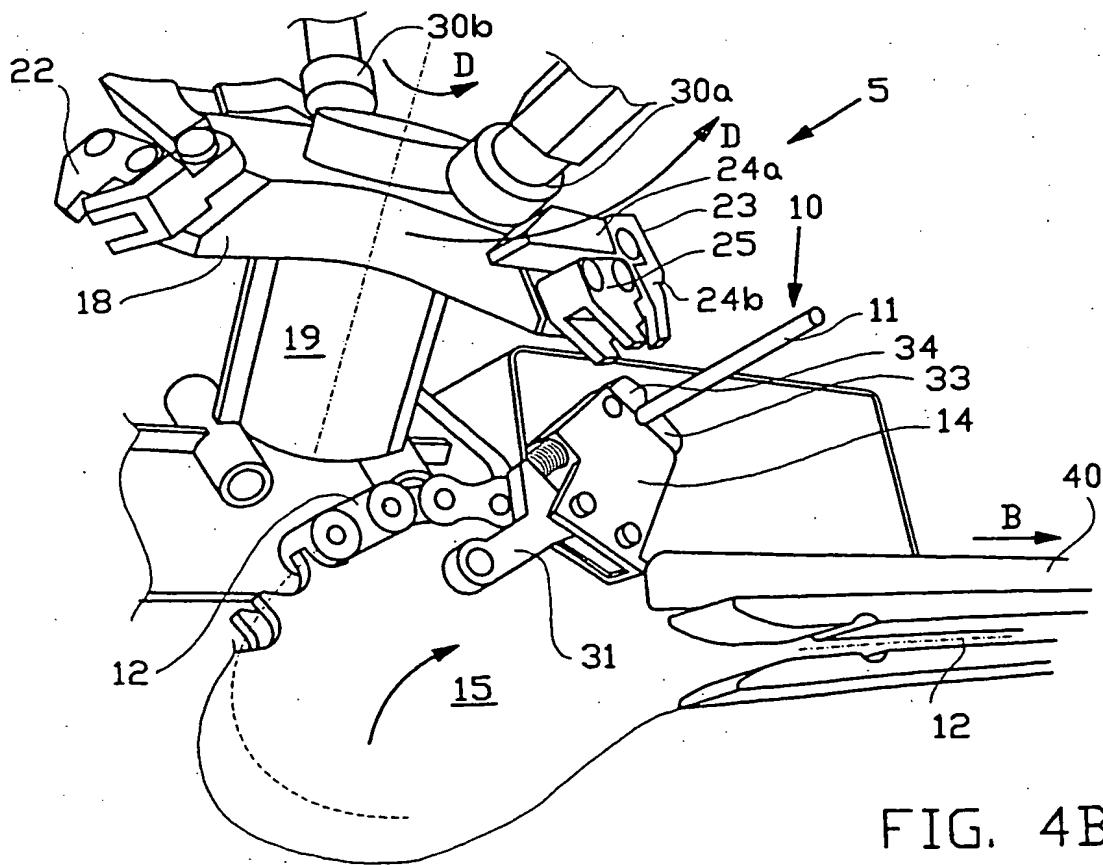


FIG. 4B

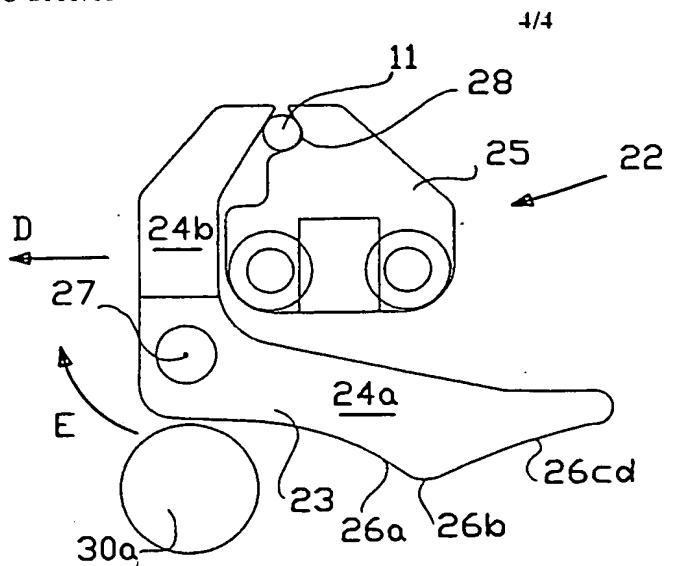


FIG. 5A

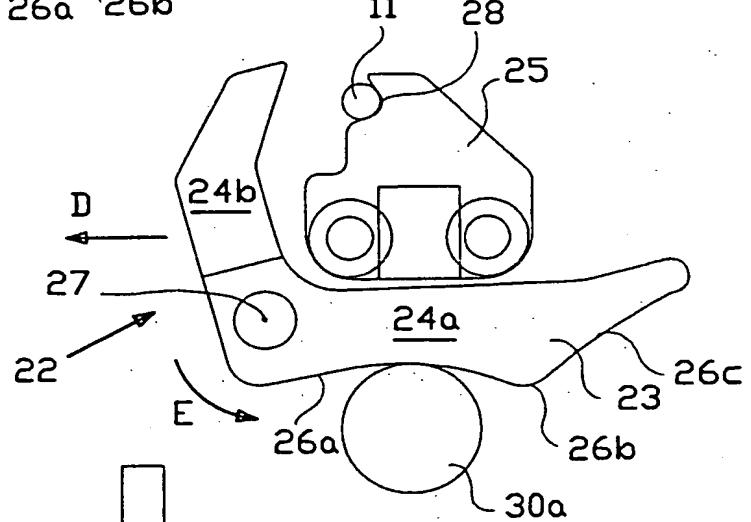


FIG. 5B

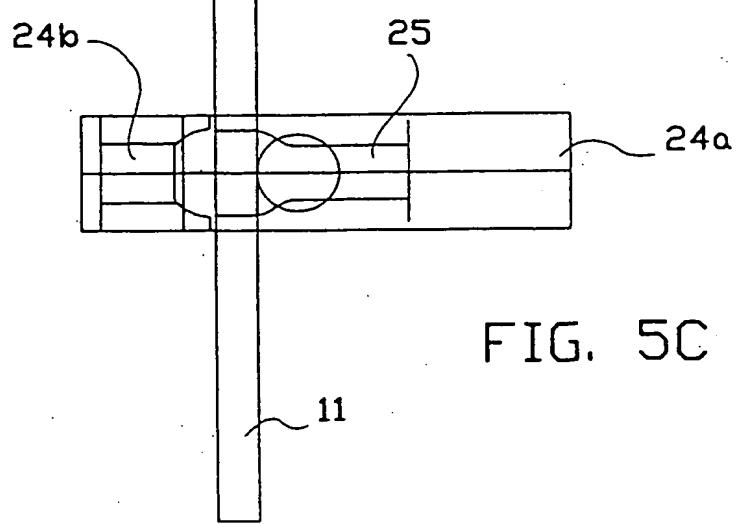


FIG. 5C

## INTERNATIONAL SEARCH REPORT

International Application No  
PCT/NL2004/000494

A. CLASSIFICATION OF SUBJECT MATTER  
IPC 7 B65G47/84 A23G3/02 A23G7/00

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
IPC 7 B65G A23G

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3 272 152 A (WILLIAMS SHAFTER L) 13 September 1966 (1966-09-13) column 8, line 7 - column 10, line 8; figure 22 -----	1,3
X	US 2 705 857 A (ARMOND ONESTO ET AL) 12 April 1955 (1955-04-12) column 5, line 24 - line 69; figures 7,8 -----	18,19, 23,24
X	GB 2 024 764 A (AQUARIUS C) 16 January 1980 (1980-01-16) page 1, line 53 - line 60; figure 1 -----	25
A	EP 0 822 153 A (TETRA PAK HOYER A S) 4 February 1998 (1998-02-04) column 2, line 50 - column 3, line 14; figures 1,2 -----	1,3
X	-----	25
	-/-	

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

## \* Special categories of cited documents :

- \*A\* document defining the general state of the art which is not considered to be of particular relevance
- \*E\* earlier document but published on or after the international filing date
- \*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- \*O\* document referring to an oral disclosure, use, exhibition or other means
- \*P\* document published prior to the international filing date but later than the priority date claimed

- \*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- \*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- \*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- \*&\* document member of the same patent family

Date of the actual completion of the international search

21 October 2004

Date of mailing of the international search report

09/11/2004

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl.  
Fax: (+31-70) 340-3016

Authorized officer

Schneider, M

## INTERNATIONAL SEARCH REPORT

International Application No
PCT/NL2004/000494

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 03/043436 A (CFS WEERT B V ;ASMA SEFERINUS JELLE (NL); DER KINDEREN HENRICUS AN) 30 May 2003 (2003-05-30). the whole document -----	
A	US 3 474 891 A (KAMILA FRIEDOLF) 28 October 1969 (1969-10-28) column 7, line 64 - column 8, line 56; figures 2,3,6-8 -----	
A	US 5 031 749 A (MCCOY JOHN W) 16 July 1991 (1991-07-16) figures 1,5A -----	

# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/NL2004/000494

## Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1.  Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
  
2.  Claims Nos.: 26 because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:  
see FURTHER INFORMATION sheet PCT/ISA/210
  
3.  Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1.  As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
  
2.  As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
  
3.  As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
  
4.  No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

### Remark on Protest

The additional search fees were accompanied by the applicant's protest.  
 No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

Continuation of Box II.2

Claims Nos.: 26

Rule 6.2(a) PCT

The applicant's attention is drawn to the fact that claims relating to inventions in respect of which no international search report has been established need not be the subject of an international preliminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Preliminary Examining Authority is normally not to carry out a preliminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure. If the application proceeds into the regional phase before the EPO, the applicant is reminded that a search may be carried out during examination before the EPO (see EPO Guideline C-VI, 8.5), should the problems which led to the Article 17(2) declaration be overcome.

## INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

CT/NL2004/000494

Patent document cited in search report		Publication date		Patent family member(s)		Publication date
US 3272152	A	13-09-1966	NL	6410108 A		01-03-1965
US 2705857	A	12-04-1955	NONE			
GB 2024764	A	16-01-1980	BE DE NL	868498 A2 2925735 A1 7808099 A		16-10-1978 10-01-1980 02-01-1980
EP 0822153	A	04-02-1998	DK DE DE EP US	82796 A 69703570 D1 69703570 T2 0822153 A1 5967291 A		03-02-1998 28-12-2000 28-06-2001 04-02-1998 19-10-1999
WO 03043436	A	30-05-2003	NL BR EP WO	1019408 C2 0214446 A 1446021 A1 03043436 A1		27-05-2003 14-09-2004 18-08-2004 30-05-2003
US 3474891	A	28-10-1969	NONE			
US 5031749	A	16-07-1991	NONE			

**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

## **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- BLACK BORDERS
- IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT OR DRAWING
- BLURRED OR ILLEGIBLE TEXT OR DRAWING
- SKEWED/SLANTED IMAGES
- COLOR OR BLACK AND WHITE PHOTOGRAPHS
- GRAY SCALE DOCUMENTS
- LINES OR MARKS ON ORIGINAL DOCUMENT
- REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- OTHER: \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.